Why Neutrals and Grounds are separated in a sub-panel. When do I remove the bonding screw?

<https://youtu.be/oFSt_rAZGn0> - What is a neutral bonding screw?

Questions

1. What is the purpose of the bonding screw in an electrical enclosure?
   1. Connect the neutral bus to the enclosure
2. The bonding screw should be installed in \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.
   1. The first enclosure after the meter
3. When should the bonding screw be removed?
   1. If the enclosure is a sub-panel after the first metal enclosure
4. Why should the bonding screw be removed from a sub-panel?
   1. Because the neutral and grounding conductor are separate in a sub-panel